



# TRUE GRIT™

## FACTORY FINISH GUIDE

<b>MOTIV TRUE GRIT FACTORY FINISH</b>	<b>BALL SPINNER</b> <i>15 Seconds/Section/Step</i>	<b>RESURFACING MACHINE</b> <i>30 Seconds/Step</i>
<b>2000 GRIT LSS</b>	<b>500/1000/1500x2</b>	<b>500x2/1000x2</b>
<b>3000 GRIT LSS</b>	<b>500/1000/2000</b>	<b>500/2000x2</b>
<b>4000 GRIT LSS</b>	<b>500/1000/2000/4000</b>	<b>500/2000x3</b>
<b>5000 GRIT LSP</b>	<b>500/1000/2000/ POLISHx2</b>	<b>500/1000/POLISHx2</b>
<b>5500 GRIT LSP</b>	<b>500/1000/2000/4000x2 POLISH</b>	<b>500/1000/2000/4000 POLISH</b>

The MOTIV Factory Finish is now rated with a final Laser Scan (LS) Grit target. Some of our finishing processes end with Sanding (S) and some end with a Polish(P). Therefore, you will see either LSS or LSP after the grit rating.

When finishing with the ball spinner, each step above is performed for 15 seconds on each section. Where you see "x2" the process is 30 seconds on each section.

When finishing with the ball resurfacing machine, each step above is performed for 30 seconds. Where you see "x2" the process is 60 seconds and "x3" is 90 seconds.