

| MOTIV FACTORY FINISH | BALL SPINNER | RESURFACING MACHINE |
|-----------------------------|--|--|
| 1000 GRIT LSS | 500x2 / 1000 | 500x3 |
| 2000 GRIT LSS | 500 / 1000 / 1500x2 | 500x2 / 1000x2 |
| 3000 GRIT LSS | 500 / 1000 / 2000 | 500 / 2000x2 |
| 4000 GRIT LSS | 500 / 1000 / 2000 / 4000 | 500 / 2000x3 |
| 5000 GRIT LSS | 500 / 1000 / 2000 / 4000x2 | 500 / 1000 / 2000 / 4000 |
| 5000 GRIT LSP | 500 / 1000 / 2000 / POLISHx2 | 500 / 1000 / POLISHx2 |
| 5500 GRIT LSP | 500 / 1000 / 2000 / 4000x2 / POLISH | 500 / 1000 / 2000 / 4000 / POLISH |

The MOTIV® Factory Finish is now rated with a final Laser Scan (LS) Grit target. Some of our finishing processes end with Sanding (S) and some end with a Polish (P). Therefore, you will see either LSS or LSP after the grit rating.

When finishing with a ball spinner, each step above is performed for 15 seconds on each station. Where you see "x2", the process is 30 seconds.

When finishing with a ball resurfacing machine, each step above is performed for 30 seconds. Where you see "x2", the process is 60 seconds, and "x3" is 90 seconds.